

Work Order ID 59779

Friday, June 11, 2010 11:40:40 AM



Page 1

Item ID: D206-642-512

Revision ID:

Accept



Item Name: Float Skidtube RH

Setup Start



Start Date: 6/10/2010 Start Qty: 1.00

Stop



Required Date: 6/25/2010 Req'd Qty: 1.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

INN-D206-642

Rev M

100



DC

DOCUMENT CONTROL

0.00

Document Control

Memo

0.00

Photocopy bluefile and create labels per PPP D206-642-512 CHG004

Scobzlog

110



Packaging

Pick Kit

0.00

Packaging

Memo

0.00

Pc 10/7/8 @

120



QC

QC4- 100% Inspect kits for completeness

0.00

Quality Control

Memo

0.00

Scobzlog

@

B59782

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



Packaging

Packaging

Packaging

0.00

0.00

Reve

10.7 2 2

Memo

Identify and pack for shipping as per PPP D206-642-512

Location: 23

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

1009-08

ME

10-7-8

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Page 1

Parent Item: D206-642-512

Parent Item Name: Float Skidtube RH

Comments:

IPP Rev:B 05.09.23 Revised per D206-642 Rev. J KJ/JLM
IPP Rev:C 07-02-23 As per IIN D206-642 Rev K JLM
IPP rev D 07.06.06 added K642-512 EC
IPP Rev:E 07-12-05 ECN 1080p Rev L DD verified by:

Start Date: 6/10/2010

Required Date: 6/25/2010

Start Qty: 1.00

Required Qty: 1.00

D206-642-541

Manufactured No

120

Each

1.0000



1

1

59782

6

K642-512

Manufactured No

120

Each

0.0000



1

1

66245 10-7-2

802

saddle kit 642-512

CH6004

Location

FG073

34772

Loc Qty

1

1

Loc Code

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Reference:

Accept



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Stop



Cust Item ID:
Customer:

Approvals:

Process Plan:

H

Date:

6-11

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
INN-D206-642	Rev M								
100									
	DOCUMENT CONTROL	0.00							
DC									
Document Control	Memo	0.00							
	Photocopy bluefile and create labels per PPP D206-642-512 CHG004								
110									
	Pick Kit	0.00							
Packaging									
Packaging	Memo	0.00							
120									
	QC4- 100% Inspect kits for completeness	0.00							
QC									
Quality Control	Memo	0.00							

6-10-2005

REFERENCE ONLY